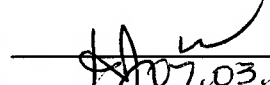
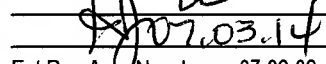


Date: Wednesday, 3/14/2007 12:25:01 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 6"
Job Number	: 31185		
Estimate Number	: 12699		
P.O. Number	: N/A	Part Number	: D2293
This Issue	: 3/14/2007 S.O. No. : N/A	Drawing Number	: D2293 REV. B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 30620	Material	: N/A
Written By	: 	Due Date	: 3/21/2007 Qty: 4 Um: Each
Checked & Approved By	:  07.03.14		
Comment	: Est Rev:A New Issue 07-02-02		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6T6000W250	6061-T6 Tube 6.00X.250W
-----	------------------	-------------------------



Comment: Qty.: 0.0875 f(s)/Unit Total: 0.3499 f(s)

6061-T6 Tube 6.00x.250W

Material: 6061-T6 (6" OD x 0.250") wall seamless tubing

(M6061T6T6.000W.250)

Batch: M103436

DSP 07/03/17

2.0	LATHE CONV.	CONVENTIONAL LATHE
-----	-------------	--------------------



Comment: CONVENTIONAL LATHE

TURN I.D AS PER DWG D2292

DSP 07/03/17

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DSP 07/03/17

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J.L 07/03/17

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/03/17 (4) E

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/03/17

Job Completion



07.03.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

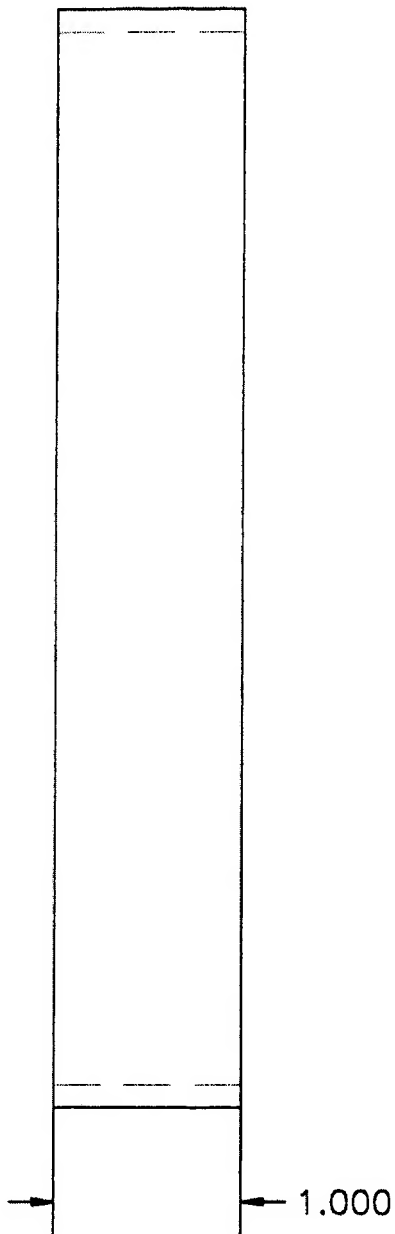
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2293	REV. B SHEET 1 OF 1
DATE 94.10.25		TITLE 6" HEATER TUBE	SCALE 1:1
B	96.01.15	CHANGED MATERIAL	



MATERIAL: 6061-T6 TUBE  
6" DIAM 0.125 WALL CUT 1" LONG

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31185

